



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4038-5
Job Sheet 168739



Part No: D4038-5

Job Qty: 4 ea

Part Name: Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD ✓

Description:

Note: DWG REV E SHEET 7 Ipp Rev:A New Issue 09-12-14 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	4 Ea		12/7/17	0.00	0.00	Start Up Machining		S.C.
100	Bandsaw	4 pcs		12/7/17	0.00	0.08	Bandsaw1		S.C.
105	CNC Vertical Machining	4 pcs		12/7/17	0.00	1.91	HAAS 1		S.C.
110	QC	4 pcs		12/7/17	0.00	0.00	QC2		S.C.
120	QC	4 pcs		12/7/17	0.00	0.00	QC8		S.C.
130	HandFinish	4 pcs		12/8/17	0.00	0.50	HandFinish1		2017-12-14 JLM
150	QC	4 pcs		12/8/17	0.00	0.00	QC3		38
160	Packaging	4 pcs		12/8/17	0.00	0.00	Packaging3	54 020 54	9-88
170	QC21-SA	4 Ea		12/8/17	0.00	0.00	QC21		17/12/16 JLM

Part Op 100 - CUT BLANK 2.19" LONG

Descriptions: 105 - Mill as per Dwg and Folio FA883 DWG REV: _____ FOLIO REV: _____ DEBURR

110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Chemical Conversion Coat per QSI005 4.1

150 - QC3- Inspect Part Finish

160 - Identify as per dwg & Stock Location: _____

170 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B1.500X02.000	1	13	0	0

Part Specifications

Specifications could not be found.



AGAINST DEPARTMENT/PROCESS

Block

Engineering

Quality

Other

S01

Part

Revision

Operational

Change

NO
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AF
OSF
67
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Completed By	Lead hand / Supervisor Approval Verification	QC / QA Coordinator Approval
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D4038 – 5

Start up Opera

Mfg
Job

Positioned Wrong	Outside Dimensions	Over/Under tolerance	Part Incorrect	Part Lost/Missing	Part Moved	Drawing	Finish	Mistread	Turning Sequence

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Drill Holes

Misaligned/off center

